

# Small Modular Reactors – What, Why and When?

## **Modular Stable Salt Reactors - a simpler way to use molten salt fuel**

Ian Scott M.A., Ph.D



# SSR Development Team

## Advisory Board

### Tim Abram

*Westinghouse Professor of Nuclear Fuel technology, University of Manchester*

### Derek Fray

*FRS, FR Eng, Director of Research, Cambridge University*

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*Nuclear Technical Director, Atkins Ltd*

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*Lecturer Nuclear Energy, Cambridge University, former MD Rolls Royce Nuclear*

### Paul Madden

*FRS, Provost Queens College Oxford*

### Nial Greeves

*Head of Nuclear, Fraser-Nash Consultancy*

## Development Partners



*Neutronics Simulations,  
Corrosion and Heat  
Transfer Experiments*



*Plant Cost Estimating &  
Safety Assessments*



*Prototype Fuel  
Assembly  
Fabrication and  
Manufacturing  
Reviews*



*Venue Use &  
Communication  
Support*



*Licensing &  
Controls  
Support  
(C&I)*

*Computational Fluid  
Dynamic and Heat  
Transfer Simulations*



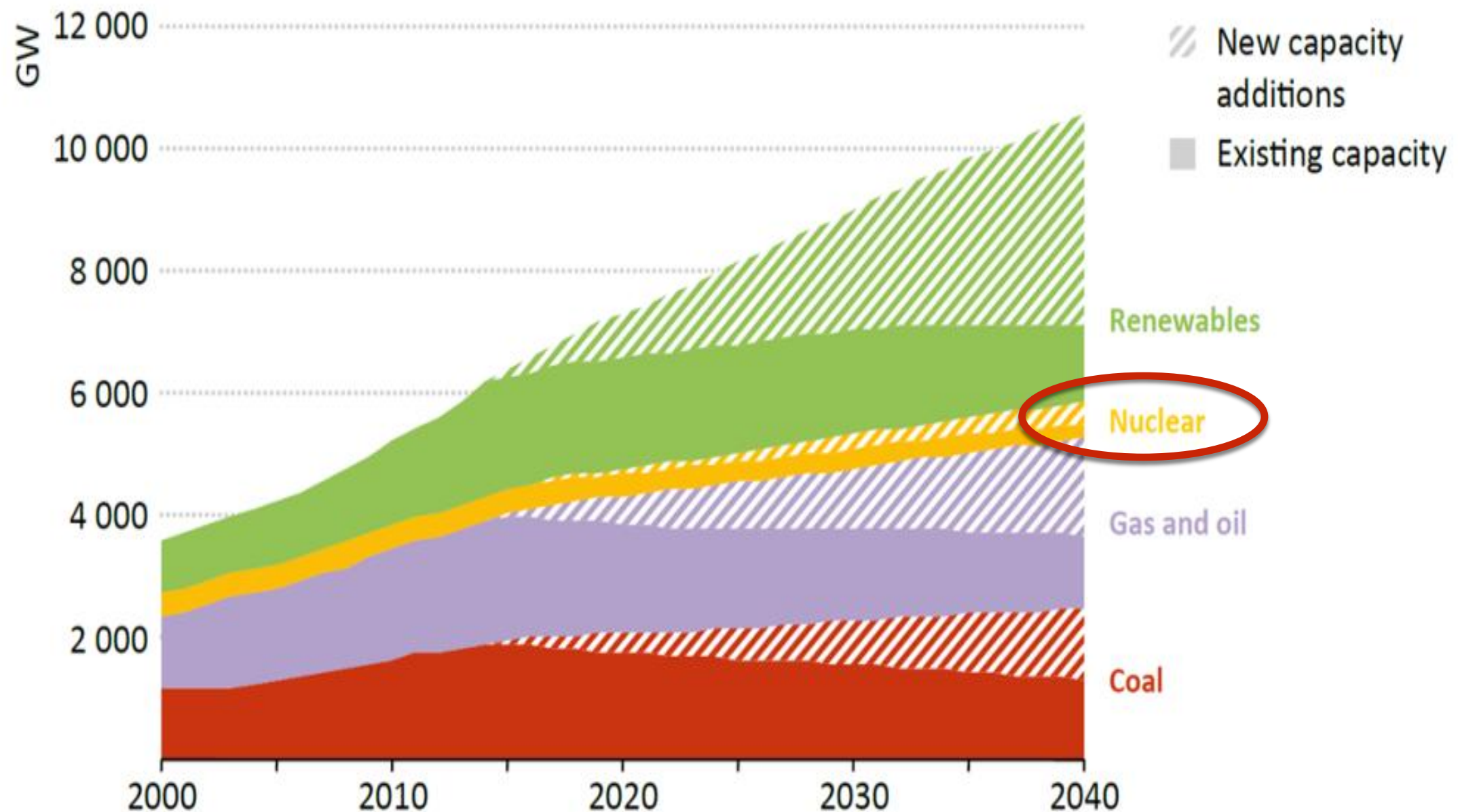
*Key Claim  
Validation*



*CAD Modelling*

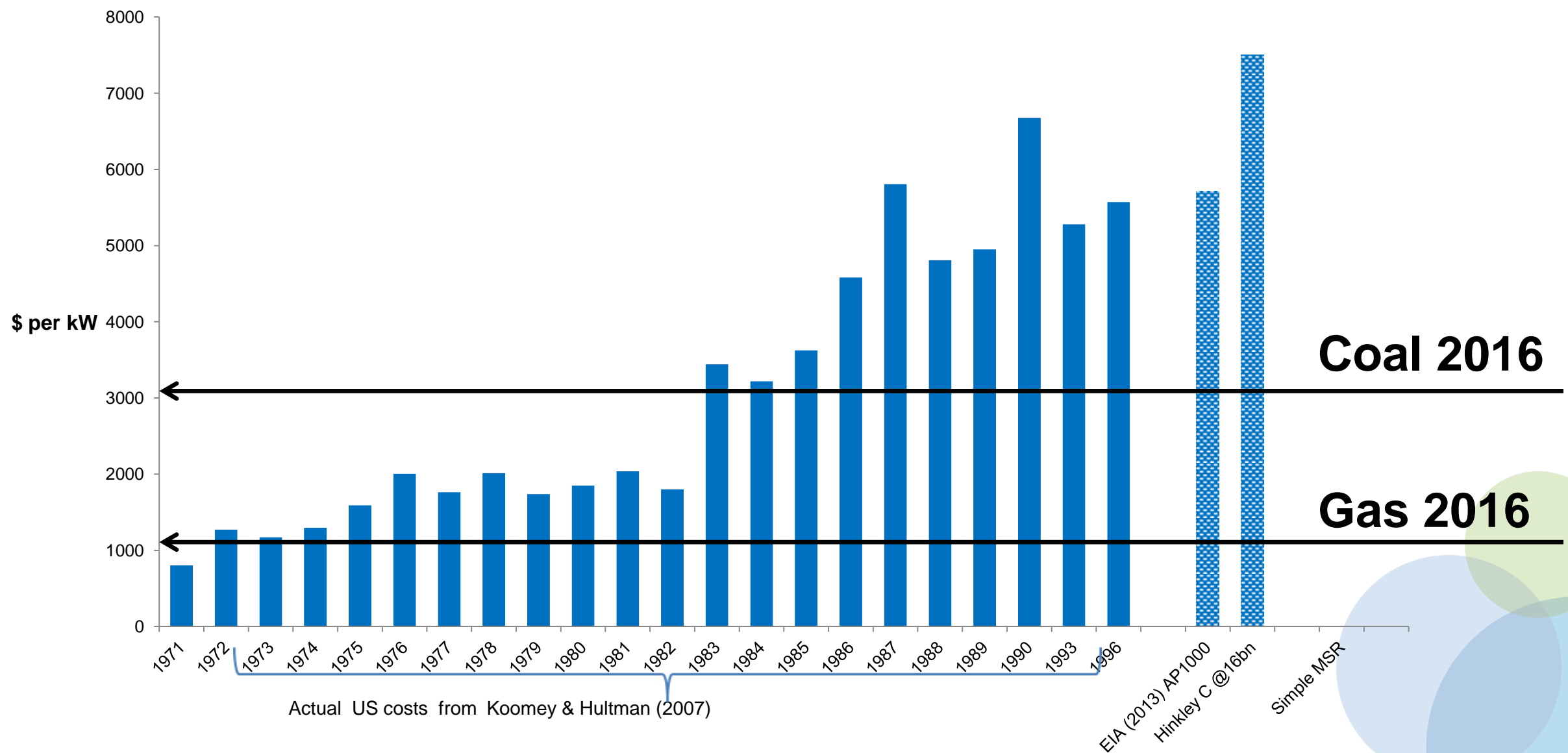
# The Future of Nuclear Energy

**Figure 8.4** ▶ Global installed capacity by source in the New Policies Scenario

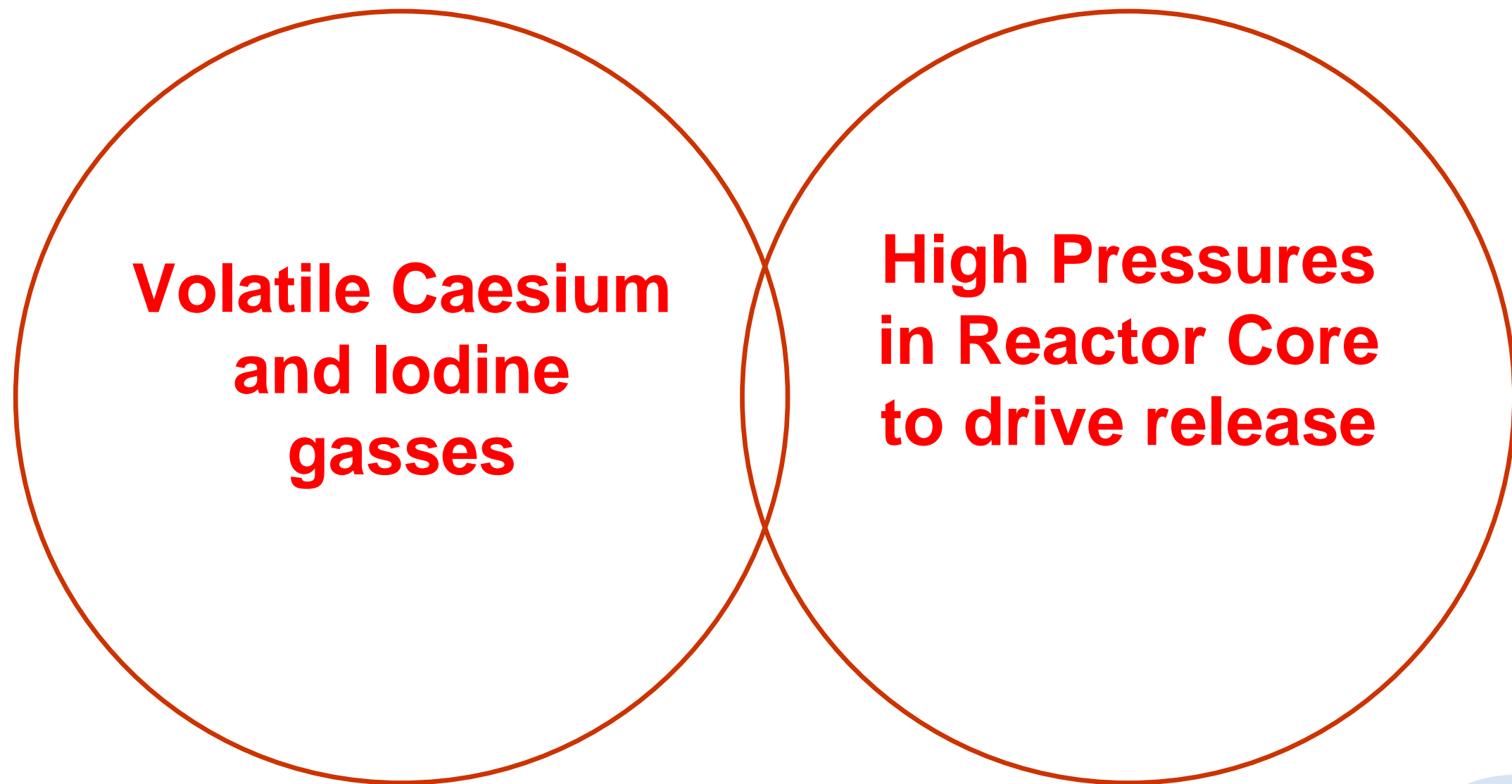


# Nuclear Energy is too Expensive

## OVERNIGHT CAPITAL COST OF NUCLEAR REACTORS (constant 2014 \$, by date of operation)



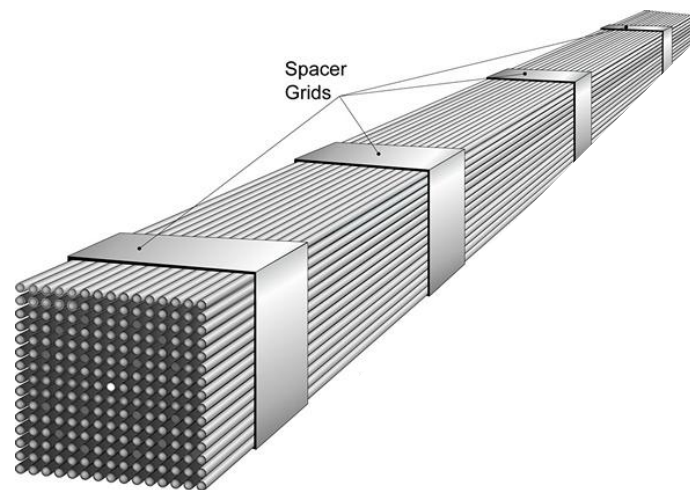
# The Basic Hazards of Nuclear



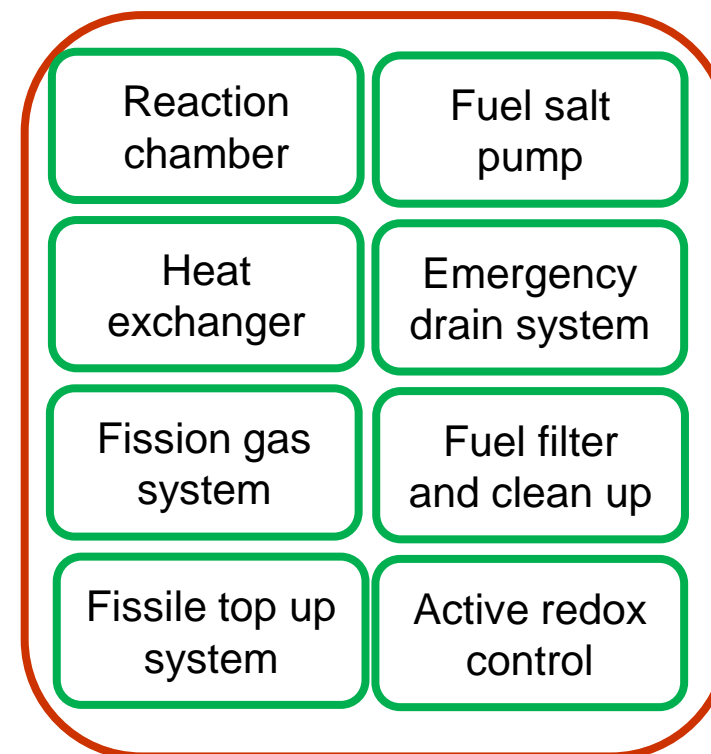
**MOLTEN SALT FUEL ELIMINATES  
BOTH HAZARDS**

# Stable Salt vs Pumped Salt Reactors

## A.R.E. 1949 STATIC FUEL SALT

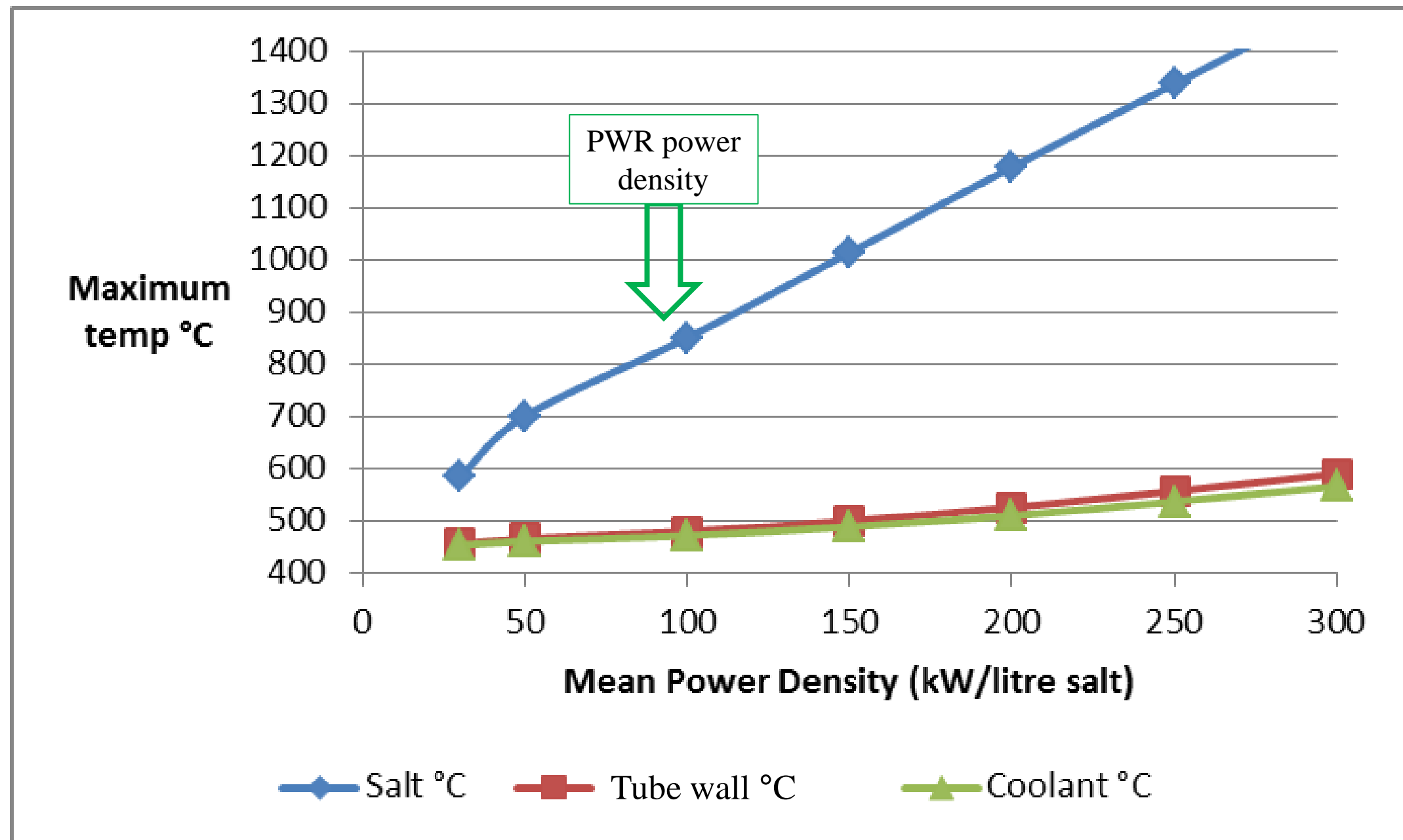


## A.R.E. 1950 PUMPED FUEL SALT



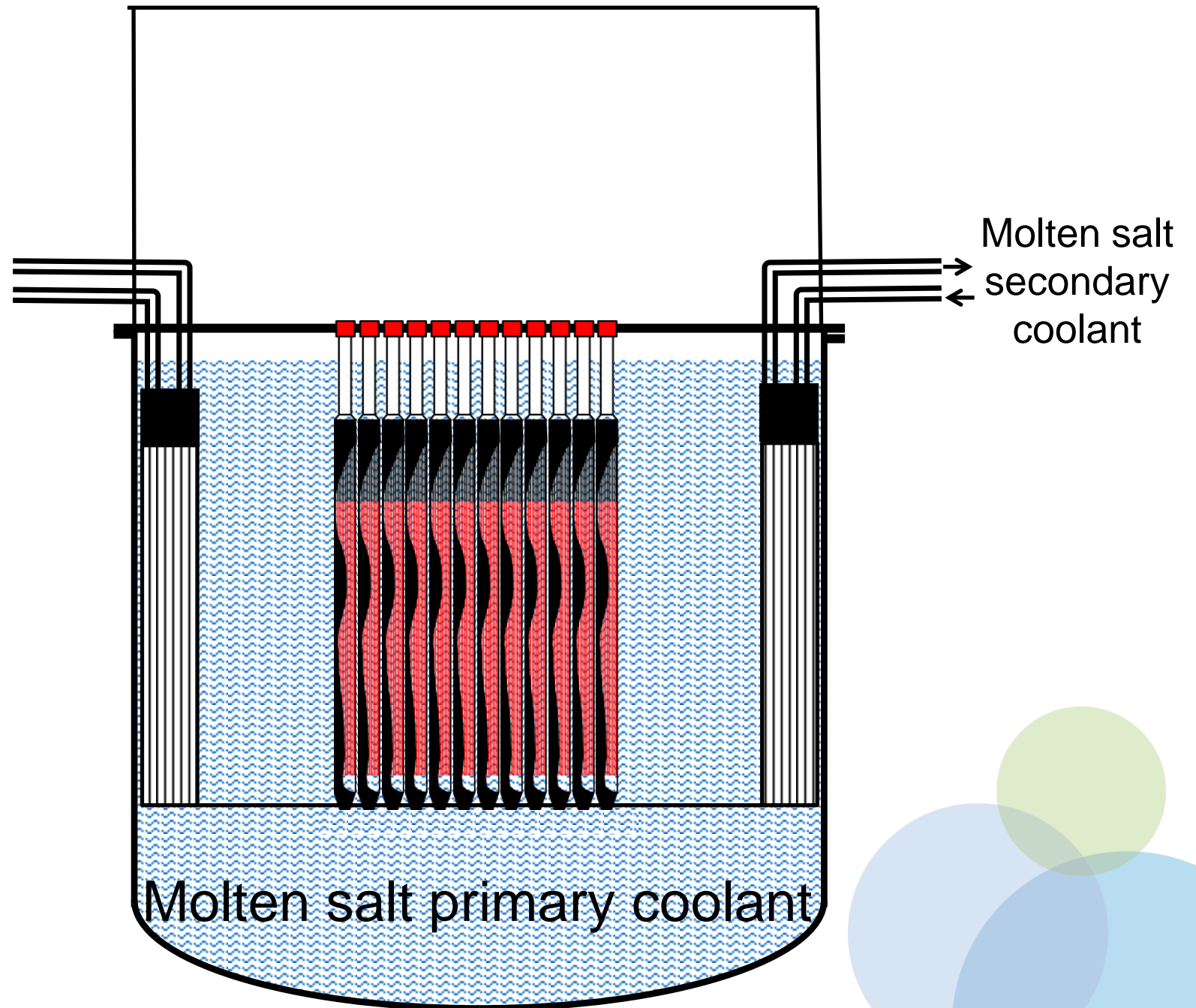
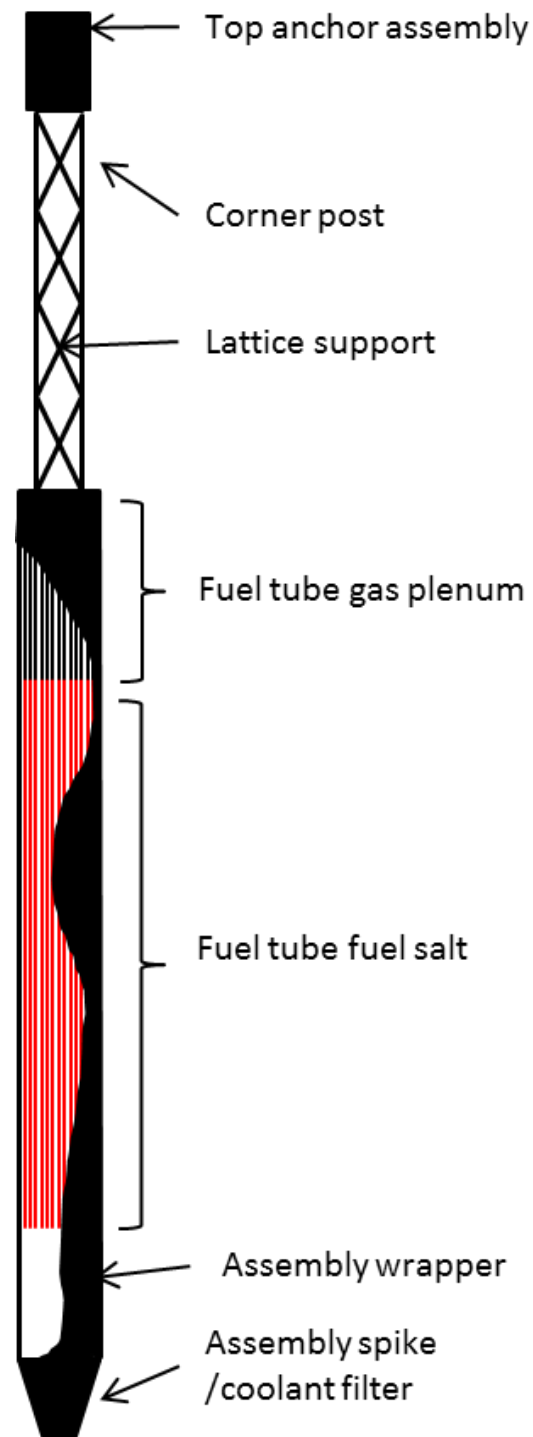
**Aircraft Reactor Experiment decision to abandon simple static fuel salt concept has been the basis of every MSR design from 1950 to 2013**

# CFD Calculation of peak temperatures





# Basic Stable Salt Reactor Design





# Cost Estimate by Atkins Ltd

## Simple Molten Salt Reactor Simple Molten Salt Reactor Concept Review

Moltex Energy LLP

9 July 2014

5132634/300/001 Rev 1

Private and Confidential

ATKINS

Plan Design Enable

## ROM Capital Cost Calculation for Simple Molten Salt Reactor Concept

HAZOP 0 Study Report for Simple  
Molten Salt Reactor

Moltex Energy

Report No. 5132634/300/003

29 October 2014

ATKINS

Plan Design Enable

## ROM Capital Cost Calculation for Simple Molten Salt Reactor Concept

Costings Scope and Assumptions  
Report

Moltex Energy

Report No. 5132634/300/004/01

10 November 2014

ATKINS

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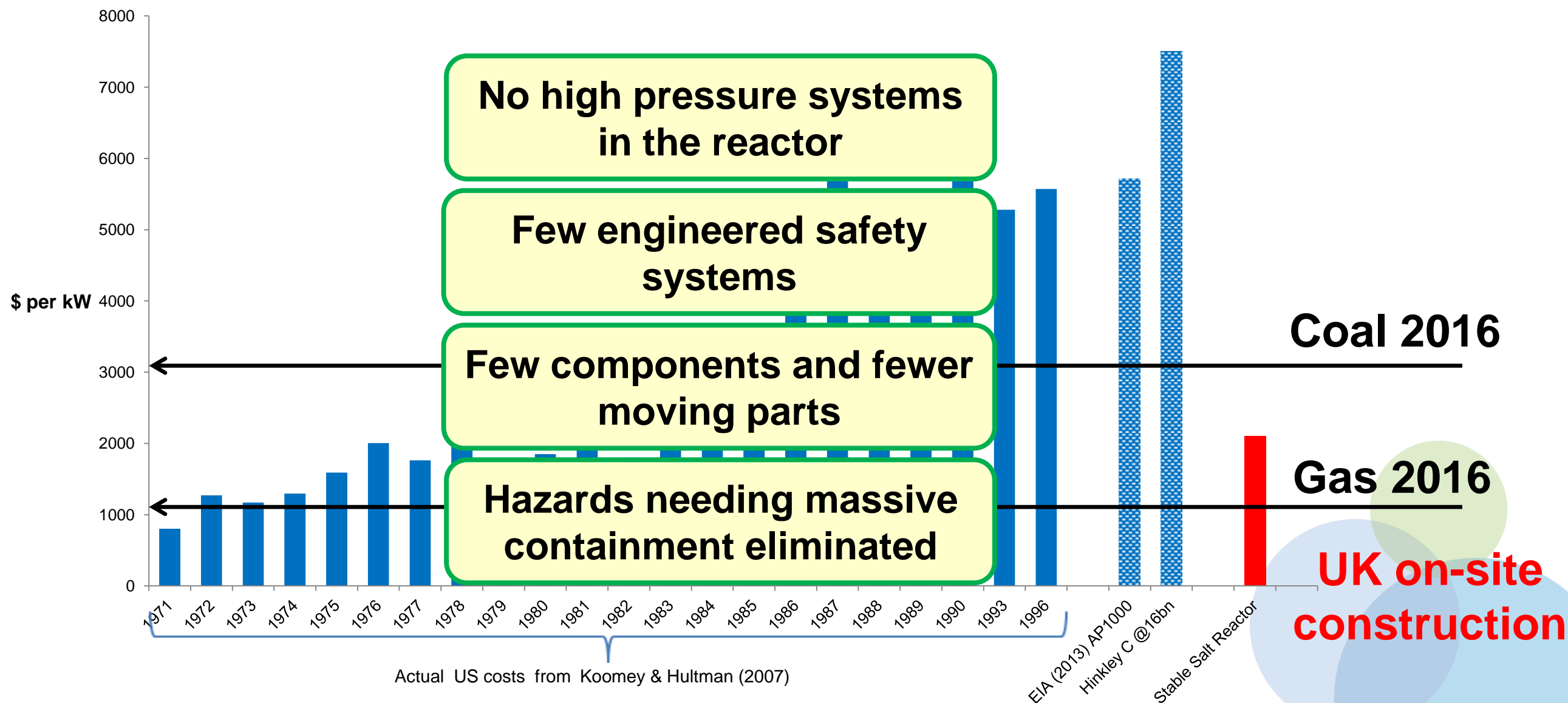
**Review conceptual  
design against UK  
SAP's (Safety  
Assessment Principles)  
from Office of Nuclear  
Regulation**

**Carry out HAZOP 0  
analysis identifying  
essential structures,  
systems and  
components required for  
safe operation**

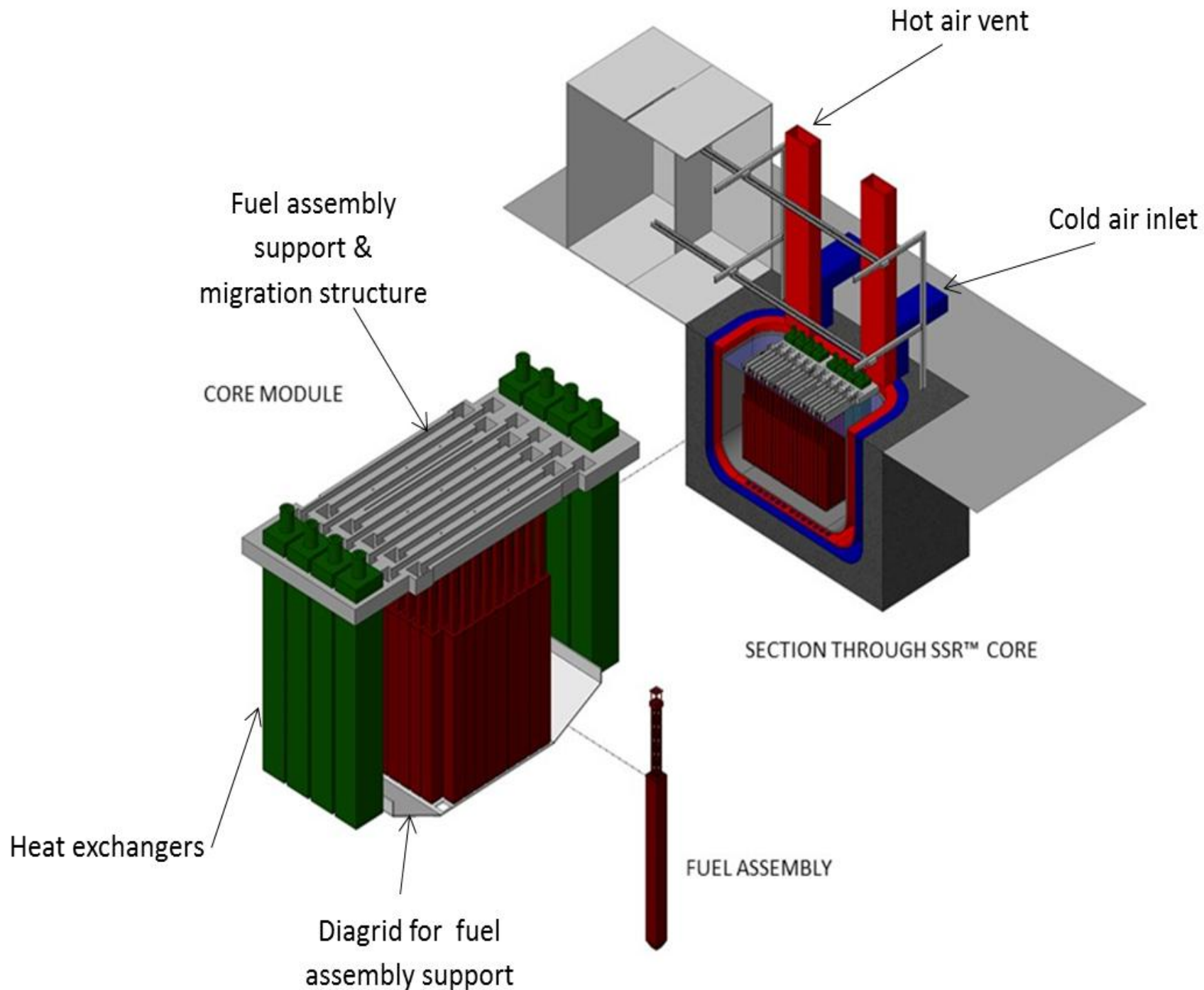
**Calculate approximate  
capital cost of the  
nuclear and electrical  
generator islands of an  
Nth of a kind Simple  
MSR**

# Stable Salt Reactor Capital Cost

## OVERNIGHT CAPITAL COST OF NUCLEAR REACTORS (constant 2014 \$, by date of operation)

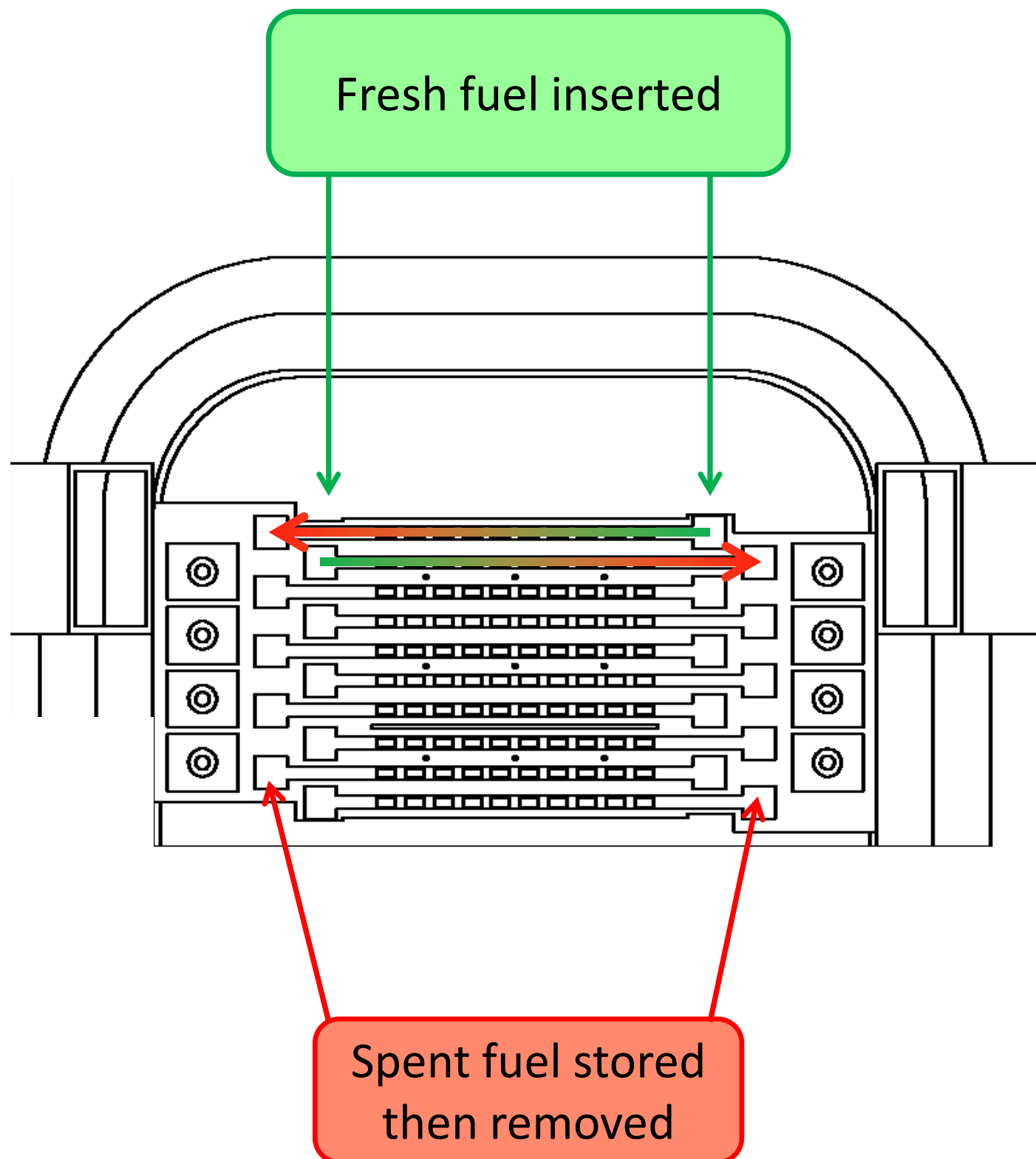


# Modular SSR construction



- Core module 150MWe
- Up to 8 modules
- Road transportable

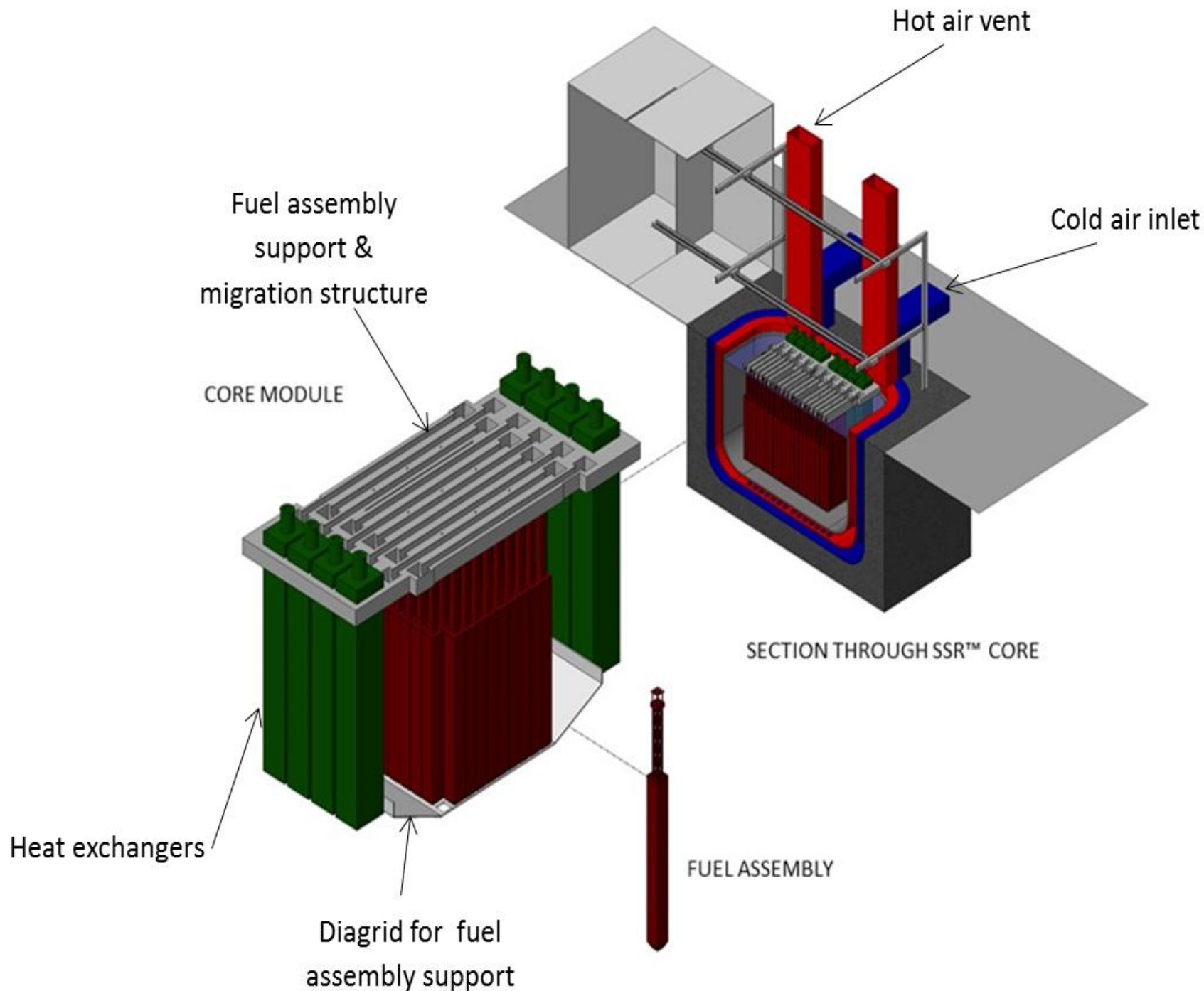
# Fuel Management



- Rectangular core allows counter-flow migration of fuel assemblies while on power
- Spent fuel cooled in reactor until it will freeze on withdrawal

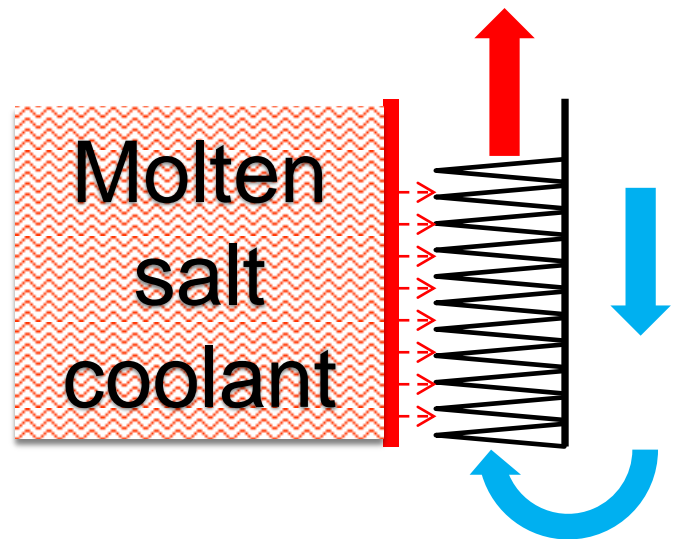


# Modular SSR construction



- Core module 150MWe
- Up to 8 modules
- Road transportable
- **Passive air cooling for decay heat even at 1200MWe**

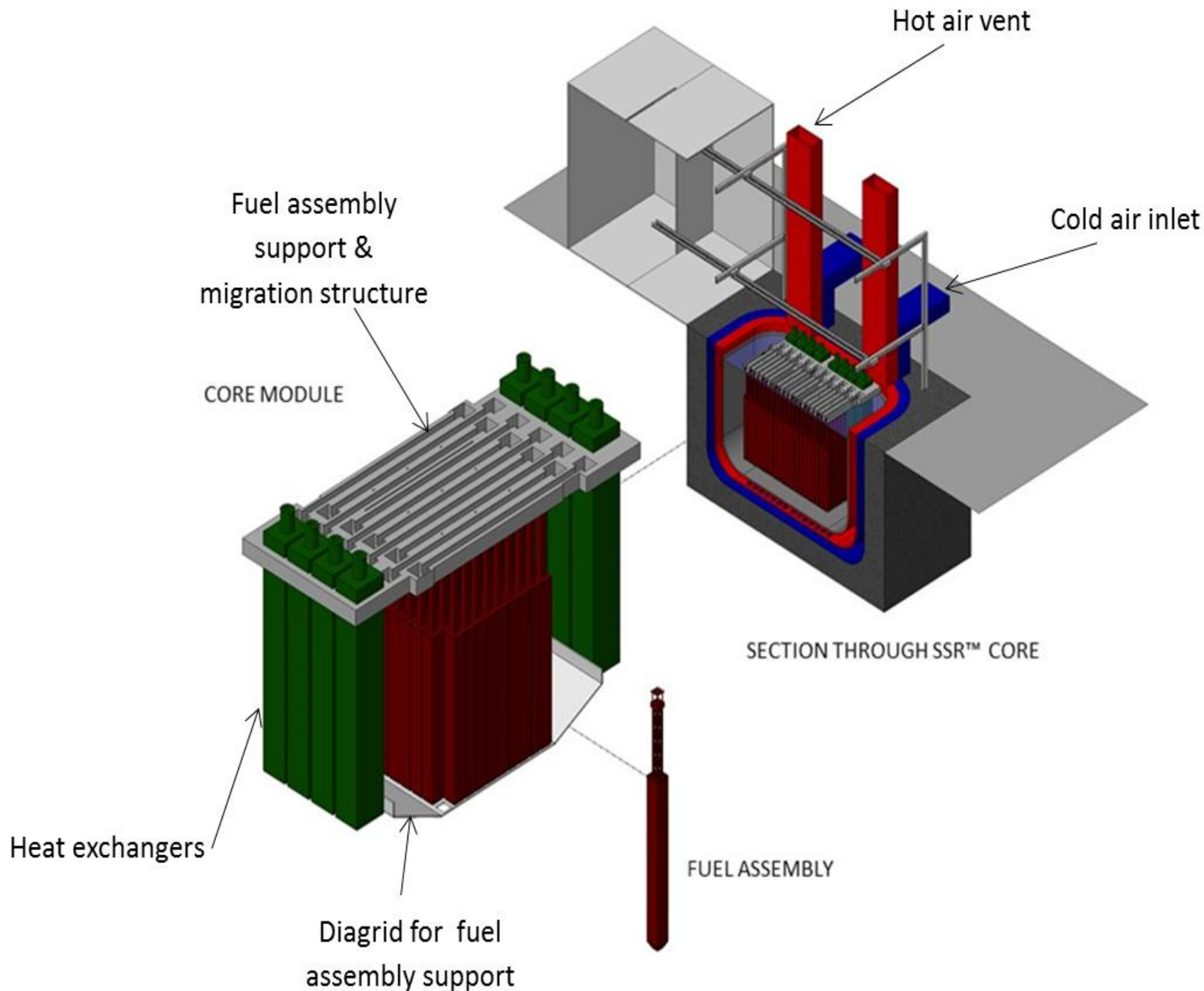
# Modular SSR construction



- 1200MWe reactor just 5m x 4m x 18m cannot handle decay heat by air convection – even with fins added
- High temperature ( $\sim 750^{\circ}\text{C}$ ) makes thermal radiation the dominant heat loss mechanism
- Large surface area “thin fins” collecting radiant heat allow air convection to be effective

- Core module 150MWe
- Up to 8 modules
- Road transportable
- **Passive air cooling for decay heat even at 1200MWe**

# Modular SSR construction



- Core module 150MWe
- Up to 8 modules
- Road transportable
- Passive air cooling for decay heat even at 1200MWe
- **Output temperature 650°C – heat storage**

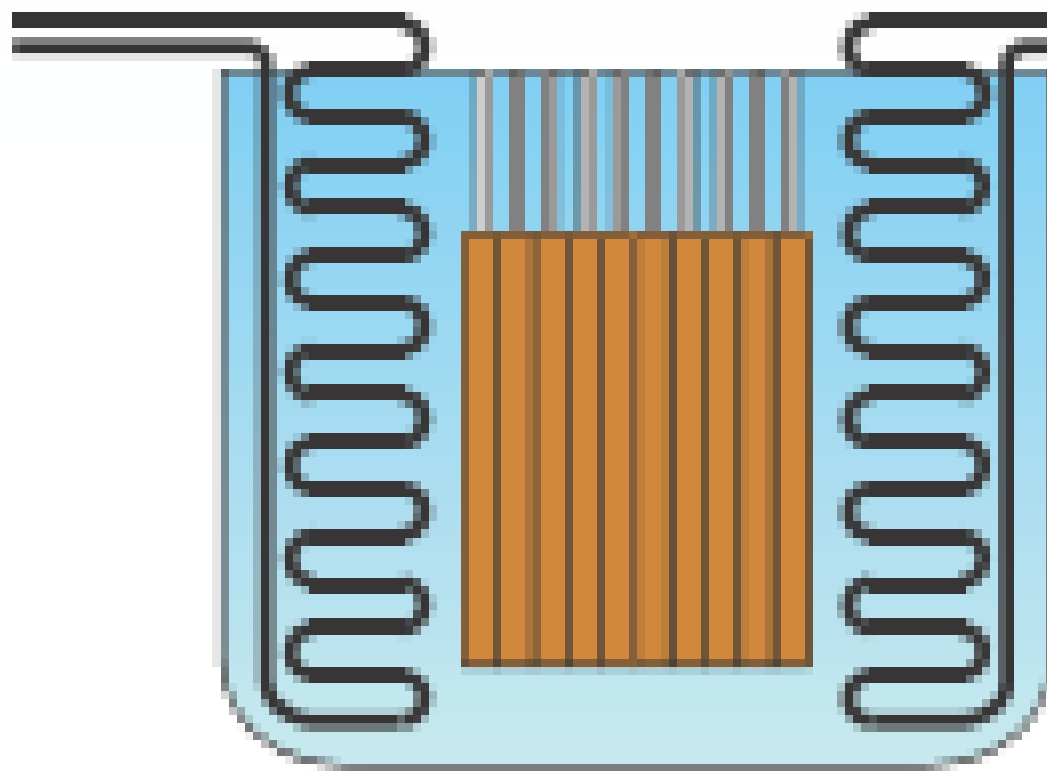


# Energy Storage

Secondary coolant  $\text{ZrF}_4/\text{NaF}/\text{KF}$

Melting  $385^\circ\text{C}$  Output  $600\text{--}650^\circ\text{C}$

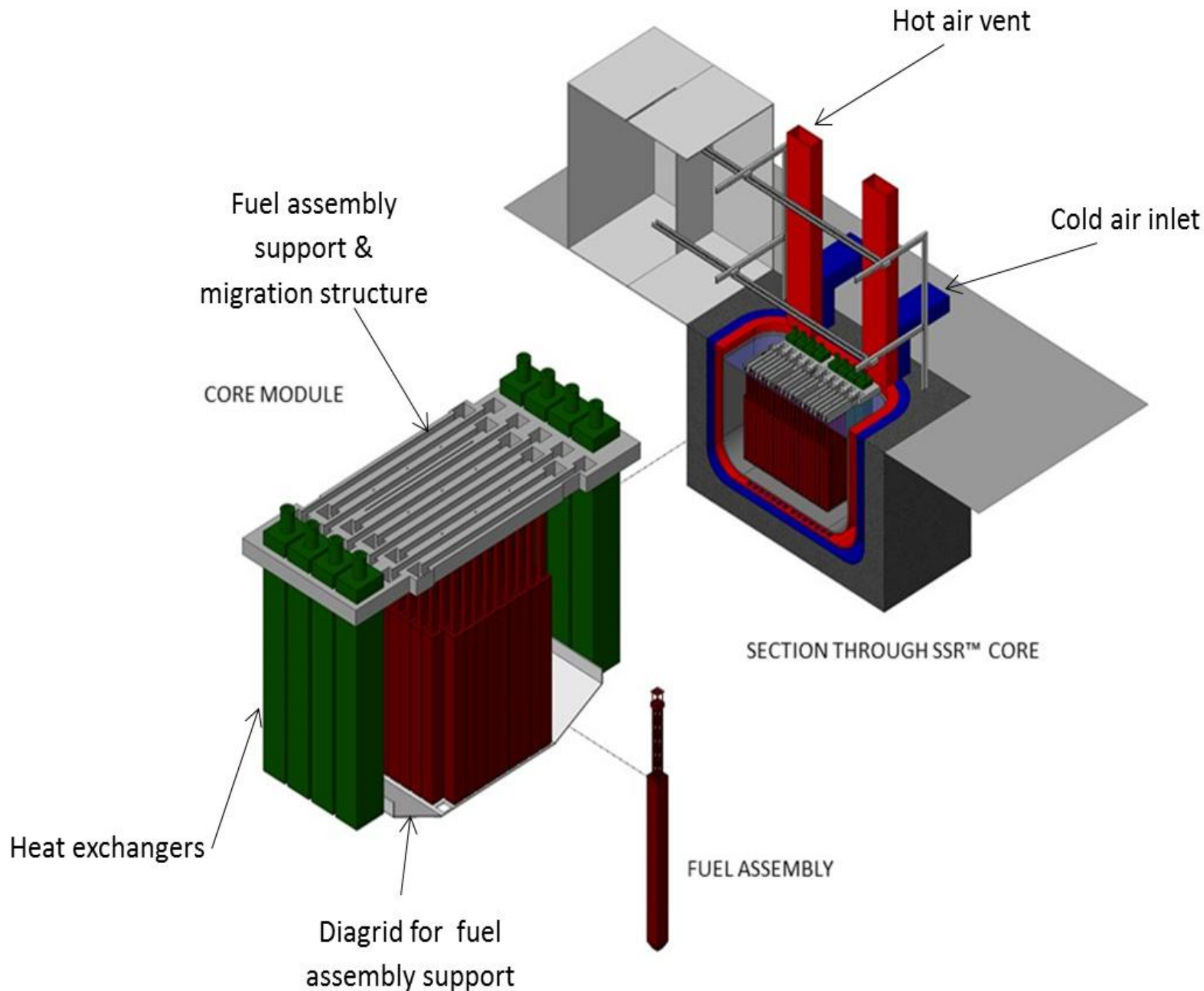
Drives superheater and reheater stage of boiler



Solar salt heat store  
to drive evaporator  
stage of boiler

Reactor operates at constant power 24/7 but  
electricity generation can be varied over day from  
0-200% of reactor power

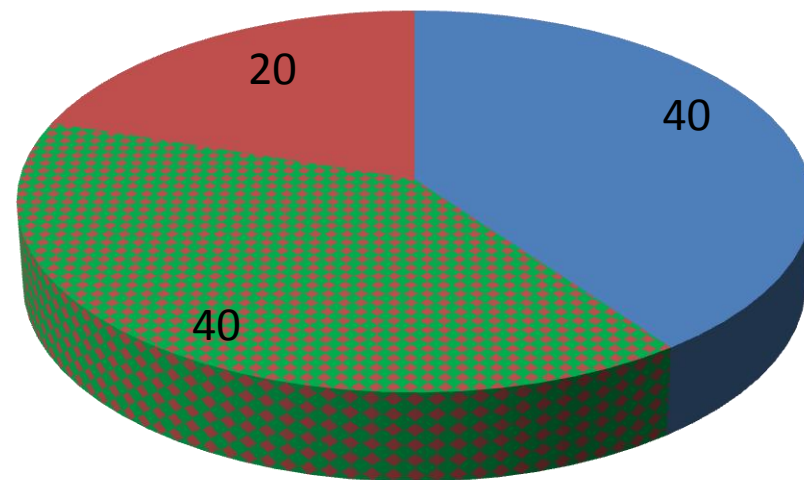
# Modular SSR construction



- Core module 150MWe
- Up to 8 modules
- Road transportable
- Passive air cooling for decay heat even at 1200MWe
- Output temperature 650°C – heat storage
- **Fuelled by low purity plutonium/actinides**

# Reprocessing of spent oxide fuel and spent fuel from the SSR

■ Plutonium/higher actinide  
■ Lanthanides  
■ Uranium



Chlorine decladding and HF conversion converts zircalloy into SSR coolant salt and HCl


Patented electrochemical reduction converts UNTREATED pellets to molten uranium alloy

Patented electro-refiner separates pure uranium from U/Pu/Lanthanide alloy ready for use as SSR fuel

Actinide free waste streams

- Noble metal alloy
- Lanthanide metal alloy
- Other fission products for vitrification

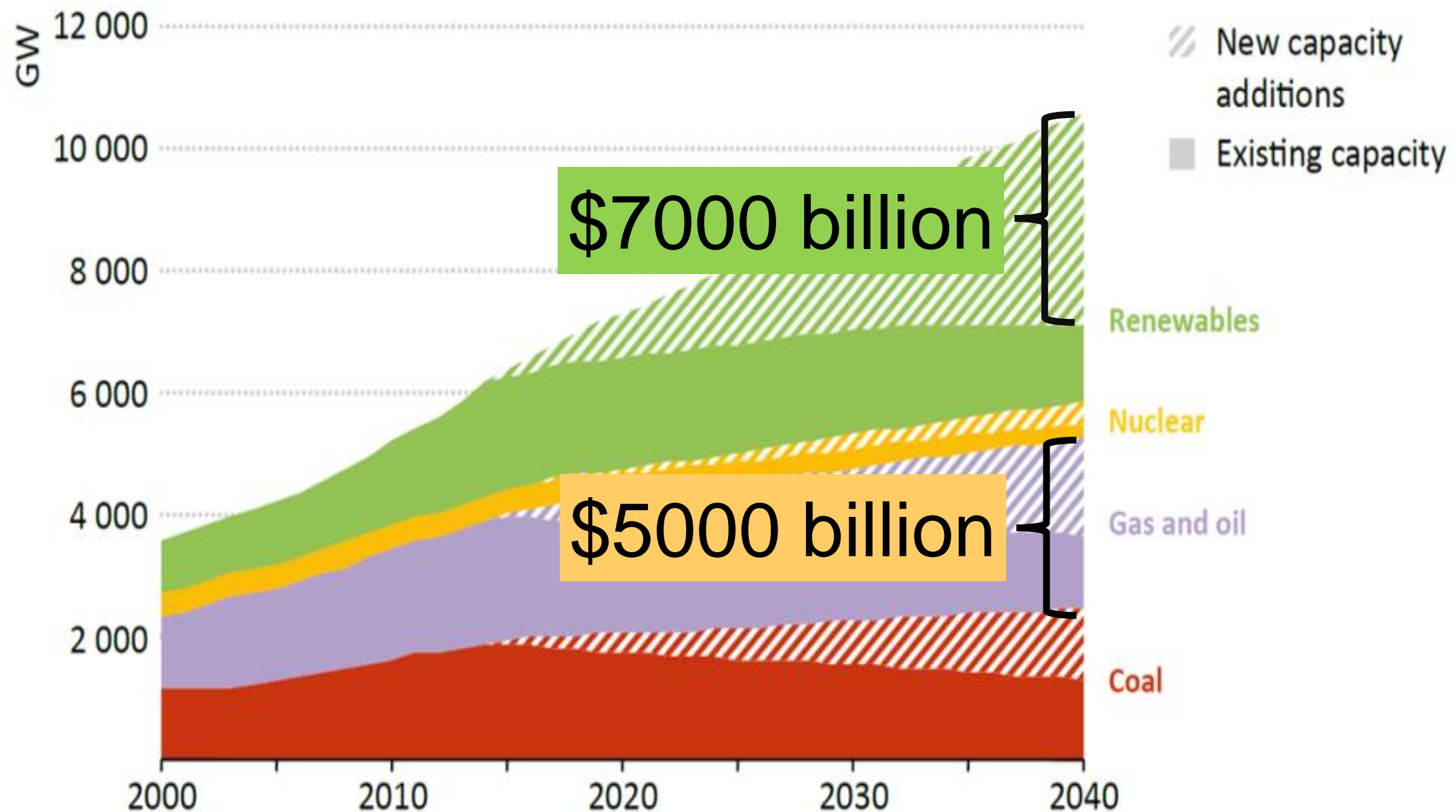
# Advantages of the Stable Salt Reactor

- Credible capital cost estimate lower than coal
  - Can vary electricity output from zero to 200%
  - Intrinsically much safer than uranium oxide fuel – liability limit and proximity to population for CHP
  - Passive decay heat removal to air
  - Passive shut down even if all control systems fail
  - Modular, road transportable, rapid construction
  - Consumes existing plutonium stock
  - Consumes long lived waste from existing reactors without costly THORP and MOX plants
- 



# The Market Opportunity for Low Cost Nuclear Energy

**Figure 8.4** ▶ Global installed capacity by source in the New Policies Scenario



# Intellectual Property

- Feb 2014 > **Master patent on un-pumped molten salt fuel** - Granted in UK, pending in PCT nations
- Molten salt chemistry control allowing use of standard steels without corrosion
- Rectangular counter-flow reactor core design
- Passive air cooling for modular reactor
- Simple cheaper oxide fuel reprocessing
- 7 other patents
- Major opportunities for supply chain partners to develop IP

# Why the UK?

- Moltex Energy is a UK company
- Supportive government and public opinion
- Regulatory system compatible with non LWR
- Large need for new cost effective generation
- 120 tonnes of plutonium
- Experience in reprocessing and no local support for geological repository
- Vendor capability sold off so little “sunk capital”
- Good base for international sales of reactors



# Small Modular Reactors – What, Why and When?

Thank  
You